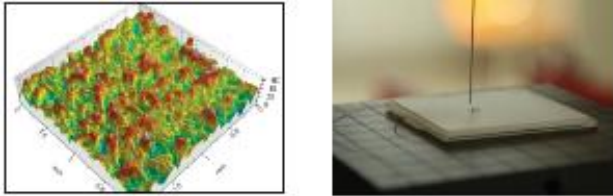


Fact: Substrate choice

- Difference between PMMA substrates



Different manufacture process lead to:

- Different topography parameters
- Different affinity with products

...

- **Different In Vitro SPF values**

- Proposal to have a multi-substrates approach
- Any kind of molded or sandblasted PMMA plates? **NO!**

But at the end, which one (molded or sandblasted) is the best for correlation?!

THE BOTH

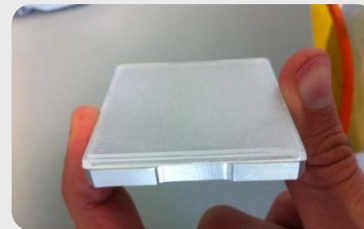
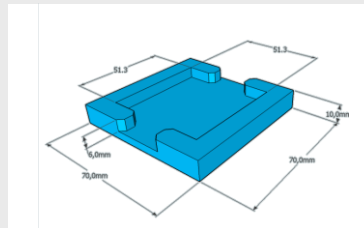
Fact: Control of the temperature at the interface product/substrate

Control during*:

- Pre-condition
- Application
- Spreading
- Drying
- UV exposure

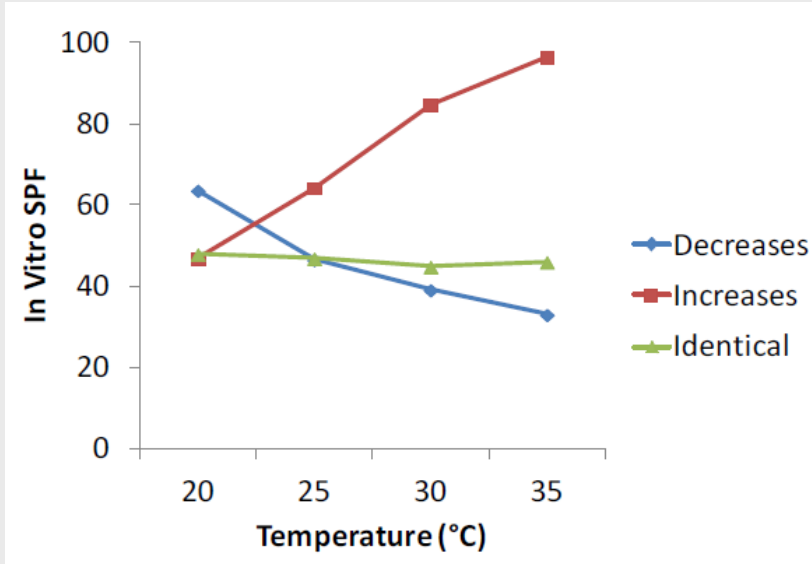


< 1 °C variation with appliance



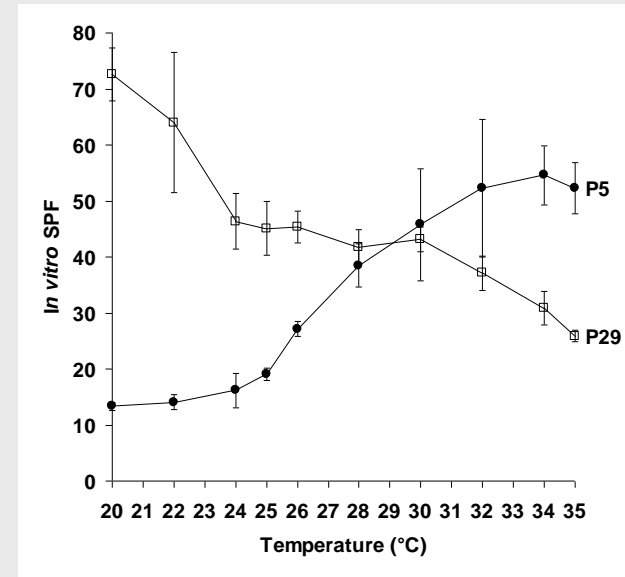
Low °C variation with metallic supports if taken off appliance

Fact: Control of the temperature at the interface product/substrate



>80%

products have a SPF significantly different only with 5°C variation



2°C

variation can led to SPF significantly different

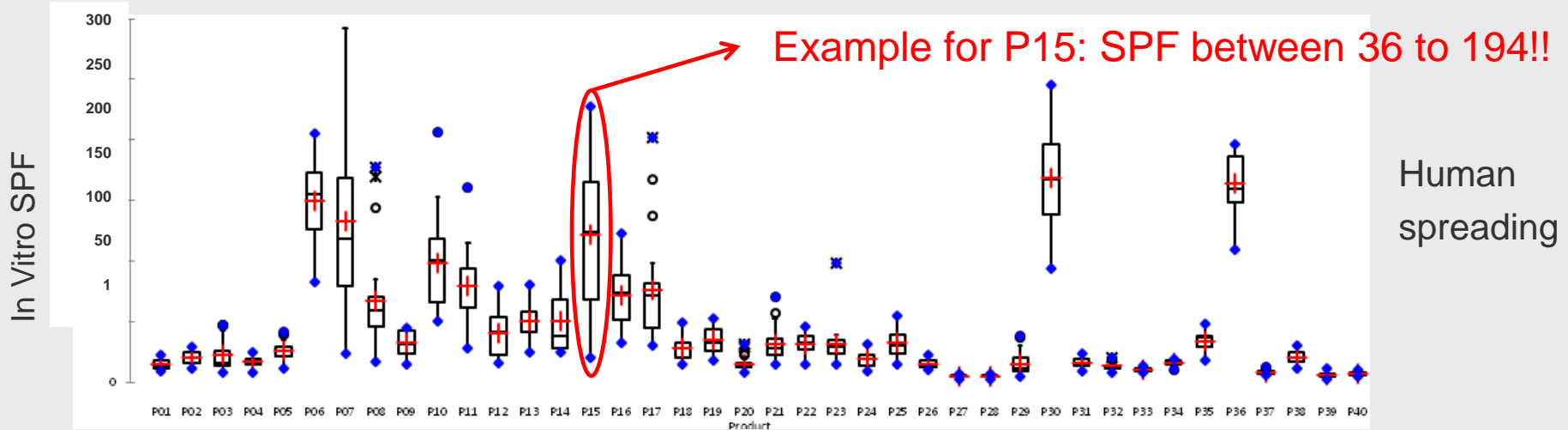
Robot project

Study conditions for human spreading

36 Sunscreen products tested

8 Operators for human spreading

1 Place with control of:
Substrate – Temperature – Pressure – Gesture - UV analyzer - Calculation

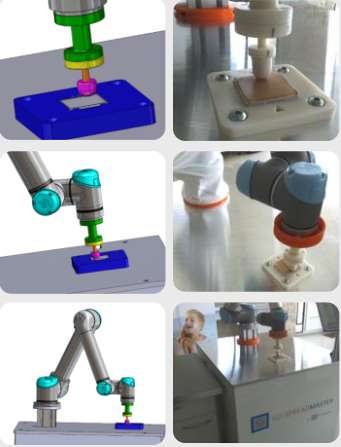


Robot project

Study conditions for human spreading

- Same sunscreen products
- Same place
- Same time

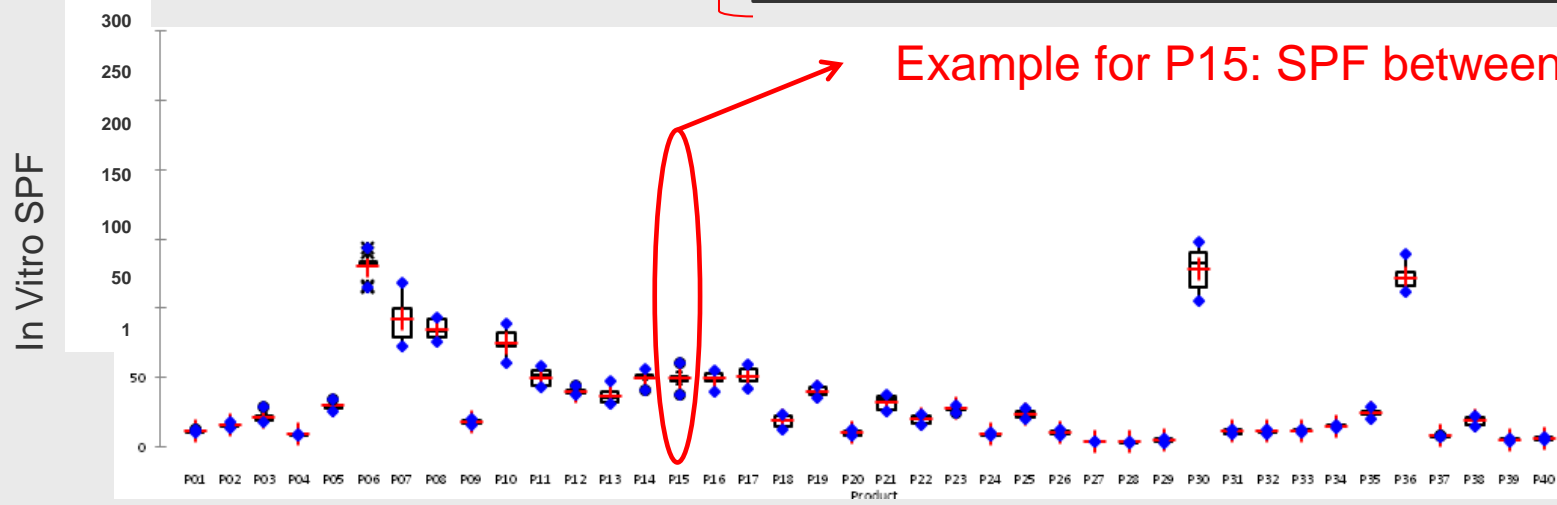
But with robot spreading instead of human



20 Shore - Mimic human finger

1 Min – Same time and movement than human spreading

3 Reproducibility sessions for robot spreading

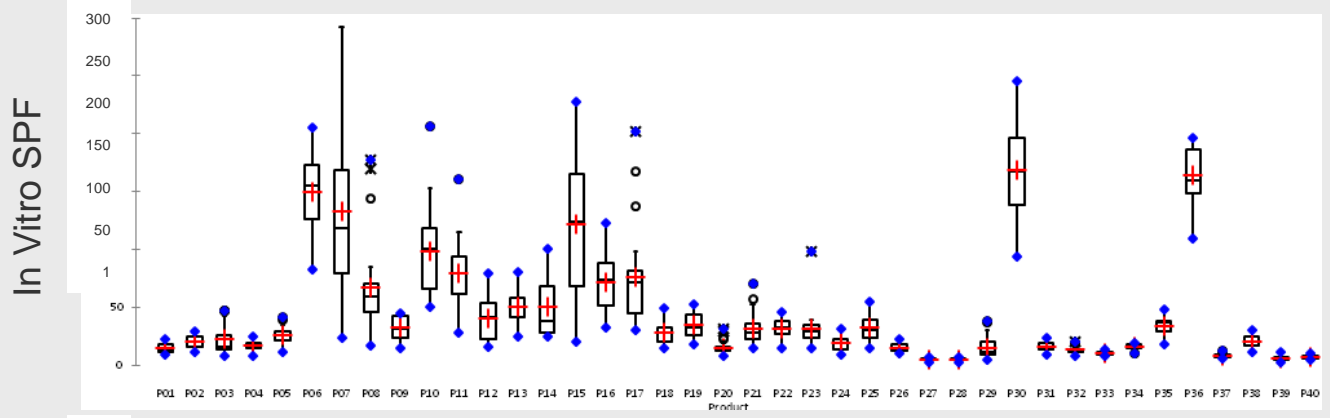


Example for P15: SPF between 44 to 54!!

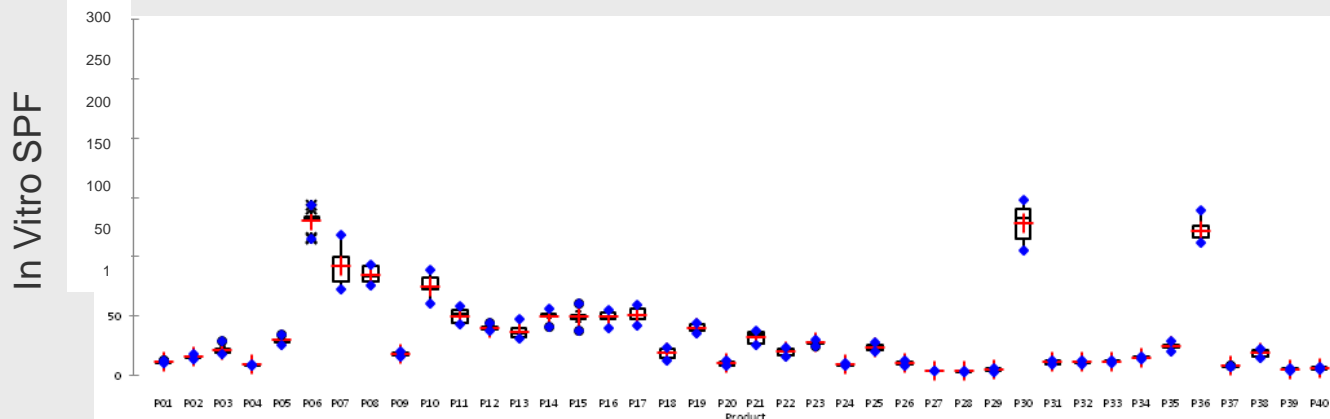
Robot spreading (HD-SPREADMASTER)

Fact: Automated spreading reproducibility

- Recent knowledge about spreading ensures In Vitro reproducibility



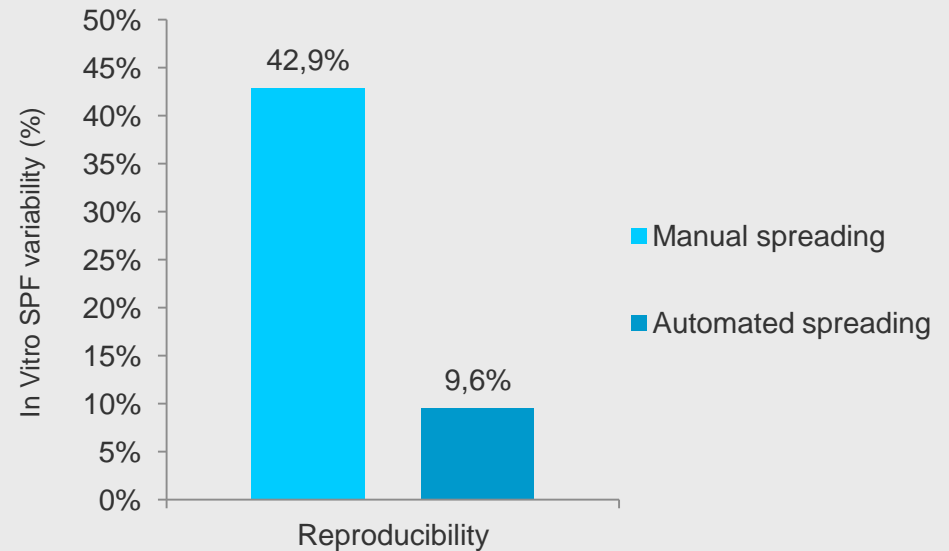
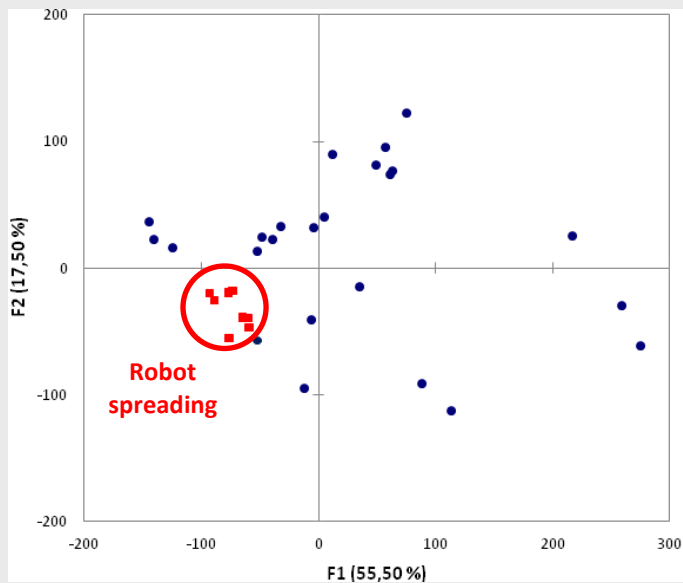
Human spreading



Robot spreading
(HD-SPREADMASTER)

Robot project Results

■ Principal Component Analysis and R&R analysis

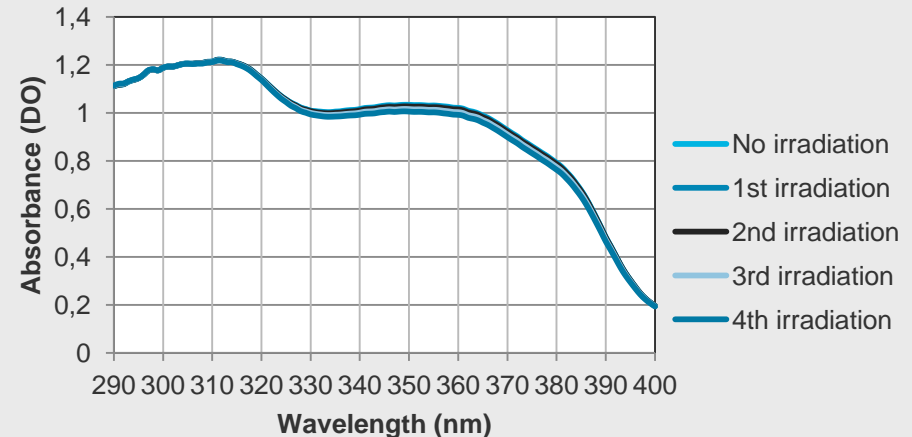
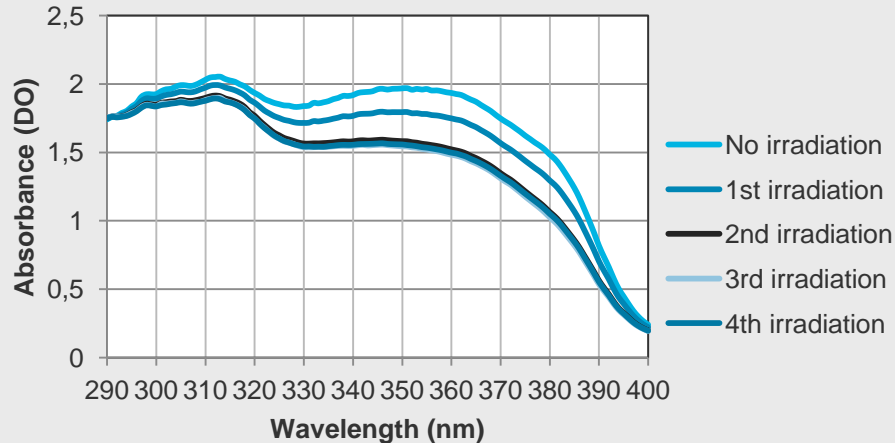


■ Conclusion

- High improvement of reproducibility by means of robot spreading compared to human spreading

Fact: Photo-degradation

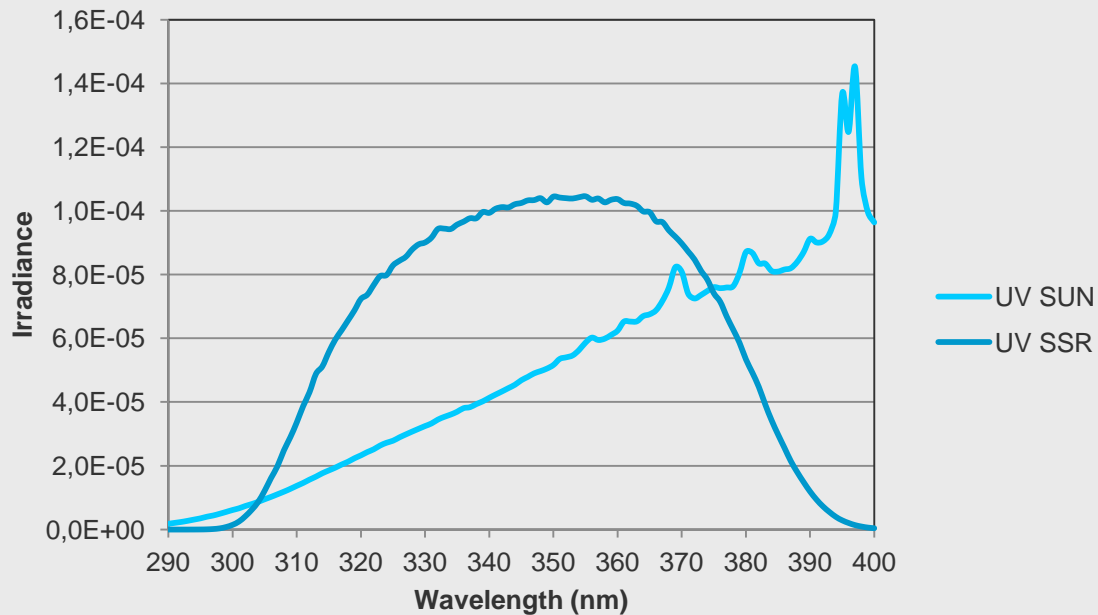
- Photo-stability of product could be challenged according to the combination « Product » / « UV irradiation dose »



- Proposal to have an UV irradiation dose linked to the the product by means of a single UV irradiation step according to initial In Vitro SPF_i :
 - $D (MED) = In\ Vitro\ SPF_i \times D_{coeff}$
- Any kind of solar simulator? **NO!**

Solar Simulator

- UV source difference:
 - Similar to the sunligh (UV SUN)
 - Similar to the UV source used during In Vivo test (UV SSR)



UV curve expressed by:

- UVA/UVB ratio
- Irradiance level
- % RCEE
- % UVA and UVB part
- ...

UV source expressed in:

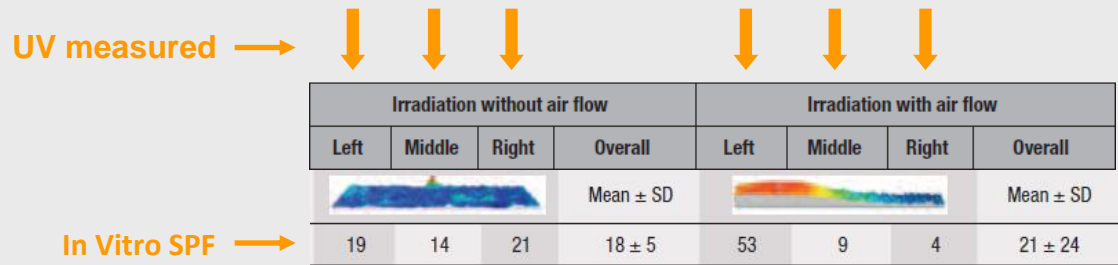
- MED
- SED
- J/cm²
- ...

- Only UV curve characteristics important for reproducibility? **No!**

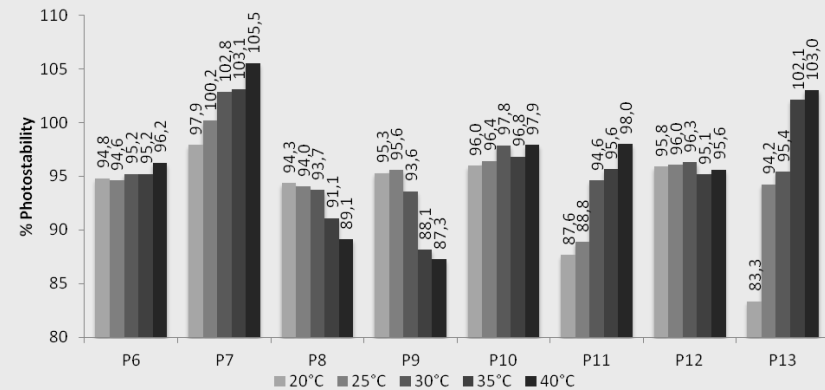
Solar Simulator

- UV irradiation condition:

- Cooling air flow
(Example for 1 product)



- Heating temperature
(%photostability equal to ratio between SPF after and before UV irradiation)



- Conclusion:

- No strict control of UV irradiation step => Variability of In Vitro SPF